

	<b>Declaration of Performance</b>			
	<b>DoP MRP-CE/UKCA-23</b>			

**PINE PLYWOOD CE 2+**

<b>Product identification</b>	<b>PINE PLYWOOD EN 636-2S</b>							
<b>Product Types</b>	9mm		12mm		15mm		18mm	
<b>Layers/Plies</b>	3	5	5	7	5	7	7	9
<b>Product Types</b>	20mm	21mm	22mm	24mm	25mm	30mm		
<b>Layers/Plies</b>	7	7	7	9	9	11		
<b>Intended uses</b>	Use as structural components in humid conditions.							

<b>Name and contact address</b>	Marini Indústria De Compensados LTDA Rod. PRT 449 km 2,4 - Industrial Area Palmas, PR - 85.555-000 - Brazil							
<b>Mill identification</b>	MARINI - PALMAS							
<b>Harmonized standard</b>	EN 13986:2004+A1:2015							
<b>AVCP System</b>	2+							

<b>Notified Body</b>	<b>CE</b>	Nr 1034 - HFB Engineering GMBH, Leipzig, Germany					
<b>Certificate</b>		<b>No. 1034 - CPR - 1396/2/2022</b>					

<b>Notified Body</b>	<b>UKCA</b>	No. 0836 - BBA British Board of Agrément					
<b>Certificate</b>		<b>UK 0836 - CPR - 22/F6350</b>					

<b>Essential characteristics</b>	<b>Declared performance</b>	<b>Technical Specification</b>
<b>Release of formaldehyde</b>	E1 (phenolic resin bonded)	EN 13986 Annex B Note 2
<b>Bond quality</b>	Class 3	EN 314-1/2 Type testing
<b>Density</b>	540 kg/m <sup>3</sup>	EN 323 Type testing
<b>Reaction to fire</b>	D-s2, d0 <sup>*)</sup> / Floring - D <sub>f</sub> -s1	EN 13986 Table 8
	D-s2, d2 <sup>**) )</sup> / Floring - D <sub>f</sub> -s1	
<b>Water vapour permeability</b>	Wet - 70 μ / Dry - 200 μ Dry - 200 μ	EN 13986 Table 9
<b>Airborne sound insulation</b>	R = 13 x lg (m <sub>A</sub> ) + 14	EN 13986 part 5.10
<b>Sound absorption coefficient</b>	0,10 / 0,30	EN 13986 Table 10
<b>Thermal conductivity</b>	0,13 W (m.k)	EN 13986 Table 11
<b>Content of pentachlorophenol</b>	< 5 ppm	EN 13986 part 5.18
<b>Biological durability</b>	Class 2	EN 335 / EN 1099

<sup>\*)</sup> Without an air gap behind the panel

<sup>\*\*) )</sup> With a closed or an open air gap not more than 22 mm behind the panel

Dimensional tolerances		Declared performance					Technical Specification			
Length and width		+/- 3.0 mm					EN 324-2			
Squareness		+/- 3.0 mm								
Straingthness		+/- 1.5 mm/m								
Thickness		See below per Type					EN 324-1 / EN 315 / EN 12871			
Product Type	9mm	12mm	15mm	18mm	20mm	21mm	22mm	24mm	25mm	30mm
Maximum	9,5	12,6	15,7	18,7	20,8	21,8	22,9	24,9	26	29
Minimum	8,3	11,2	14,2	17,1	19	20	20,9	23,1	23,9	30,9

### *100% Pinus*

Essential characteristics		Declared performance					Technical Specification			
Bending properties		See below per Type					EN 310 Type testing			
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)	
Bending properties Classes EN ( 636 )	<b>F</b>	20/5	25/10	15/10	30/15	15/10	30/15	20/10	25/25	
	<b>E</b>	30/5	50/15	30/10	50/25	30/15	70/20	40/20	50/40	

Type		20mm	21mm	22mm	24mm	25mm	30mm
Bending properties Classes EN ( 636 )	<b>F</b>	20/10	10/5	15/10	15/20	15/15	10/10
	<b>E</b>	40/15	30/15	40/15	40/40	20/30	35/30

### *Combined (Pine & Eucalyptus)*

Essential characteristics		Declared performance					Technical Specification			
Bending properties		See below per Type					EN 310 Type testing			
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)	
Bending properties Classes EN ( 636 )	<b>F</b>	20/10	30/30	25/10	30/35	20/10	30/25	15/15	30/30	
	<b>E</b>	40/10	25/30	50/15	80/50	50/15	60/50	35/35	60/40	


The performance of the product (products) is in conformity with the declared performance.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and behalf of the manufacturer by:

Mateus Moura

Quality technician Signatures

  
**Mateus F. Moura**  
 S.G.Q. - Marini

Place and date of issue:

Brazil, Palmas Paraná, April 10, 2024

**a. Use as structural components in humid conditions.**

**100% Pinus**

		Declared performance				Technical Specification			
		See below per Type				EN 12369-2			
Product type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending strenght and stiffness (N/mm2)	Para. $F_{m,0}$	20	25	15	30	15	30	20	25
	Perp. $F_{m,90}$	5	10	10	15	10	15	10	25
	Para. $E_{m,0}$	3000	5000	3000	5000	3000	7000	4000	5000
	Perp. $E_{m,90}$	500	1500	1000	2500	1500	2000	2000	4000

Type		20mm	21mm	22mm	24mm	25mm	30mm
Bending strenght and stiffness (N/mm2)	Para. $F_{m,0}$	20	10	15	15	15	10
	Perp. $F_{m,90}$	10	5	10	20	15	10
	Para. $E_{m,0}$	4000	3000	4000	4000	2000	3500
	Perp. $E_{m,90}$	1500	1500	1500	4000	3000	3000




Product type		9mm	12mm	15mm	18mm	20mm	21mm	22mm	24mm
Compression- and Tensil strength and stiffness (N/mm <sup>2</sup> )	Para. $F_{t-c,0}$	8	6	6	8	8	8	6	6
	Perp. $F_{t-c,90}$	2.5	5	5	5	5	7.5	5	10
	Para. $E_{t-c,0}$	1500	1500	1500	2000	2000	2000	2000	2000
	Perp. $E_{t-c,90}$	400	800	1200	1600	1200	2000	1200	3200

Product type		25mm	30mm
Compression- and Tensil strength and stiffness (N/mm <sup>2</sup> )	Para. $F_{t-c,0}$	6	4
	Perp. $F_{t-c,90}$	7.5	5
	Para. $E_{t-c,0}$	1000	1500
	Perp. $E_{t-c,90}$	2400	2400

**Combined (Pine & Eucalyptus)**

		Declared performance				Technical Specification			
		See below per Type				EN 12369-2			
Product type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending strenght and stiffness (N/mm2)	Para. $F_{m,0}$	20	30	25	30	20	30	15	30
	Perp. $F_{m,90}$	10	30	10	35	10	25	15	30
	Para. $E_{m,0}$	4000	2500	5000	8000	5000	6000	3500	6000
	Perp. $E_{m,90}$	1000	3000	1500	5000	1500	5000	3500	4000

Product type		9mm	12mm	15mm	18mm
Compression- and Tensil strength and stiffness (N/mm <sup>2</sup> )	Para. $F_{t-c,0}$	8	6	6	8
	Perp. $F_{t-c,90}$	2.5	5	5	5
	Para. $E_{t-c,0}$	1500	1500	1500	2000
	Perp. $E_{t-c,90}$	400	800	1200	1600

	<b>Declaration of Performance</b>						
	<b>DoP MRP-CE/UKCA-23</b>						

Embedment Strength (N/mm <sup>2</sup> )		EN 1995-1-1				
<b>Nails</b>	Diameter (mm)	2.0	3.0	4.0	5.0	6.0
	$f_{h,k}$	44.6	39.5	36.3	33.9	32.1
<b>Bolts</b>	Diameter (mm)	6.0	7.0	8.0	10.0	12.0
	$f_{h,k}$	51.7	51.15	50.6	49.5	48.4

**b. For use as STRUCTURAL WALL sheathing on studs in dry and humid conditions**

Essential characteristics	Declared performance	Technical Specification
Soft body impact resistance	Fullfilled from Type 12mm	EN 596 / EN 12871
Soft body impact resistance	Fullfilled from Type 15mm	EN 596 / EN 12871
Soft body impact resistance	Fullfilled from Type 18mm	EN 596 / EN 12871

**c. For use as STRUCTURAL Roof and Floor decking on joists in dry and humid conditions**

Essential characteristics	Declared performance					Technical Specification			
Under point load	See below per Type					EN 12871			
Product types	12mm 5ply		15mm 5ply			18mm 7ply			
Edge suport	S/E	S/E	S/E	S/E	T&G	S/E	S/E	T&G	
Span	450	600	450	600	450	600	600	600	
Strength (N)	Fmax	5070	-	6433	-	6010	7524	-	5349
	Fser	3670	-	4393	-	3565	5138	-	3184
Stiffness (N/mm)	Rmean	393	-	656	-	643	586	-	450

**d. For use as STRUCTURAL Roof decking on joists in dry and humid conditions**

Essential characteristics	Declared performance				Technical Specification		
Under point load	See below per Type				EN 12871		
Product types	15mm 5ply		18mm 7ply				
Edge suport	T&G		T&G				
Span	800		1220				
Strength (N)	Fmax	3310	3409				
	Fser	2734	3348				
Stiffness (N/mm)	Rmean	133	77				

The performance of the product (products) is in conformity with the declared performance.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and behalf of the manufacturer by:

Mateus Moura

Quality technician Signatures



**Mateus F. Moura**  
S.G.Q. - Marini

Place and date of issue:

Brazil, Palmas Paraná, April 10, 2024

**PINE PLYWOOD CE 4**

<b>Product identification</b>	<b>PINE PLYWOOD EN 636-2 NS</b>							
<b>Product Types</b>	<b>9mm</b>		<b>12mm</b>		<b>15mm</b>		<b>18mm</b>	
<b>Layers/Plies</b>	<b>3</b>	<b>5</b>	<b>5</b>	<b>7</b>	<b>5</b>	<b>7</b>	<b>7</b>	<b>9</b>
<b>Product Types</b>	<b>20mm</b>	<b>21mm</b>	<b>22mm</b>	<b>24mm</b>	<b>25mm</b>	<b>30mm</b>		
<b>Layers/Plies</b>	<b>7</b>	<b>7</b>	<b>7</b>	<b>9</b>	<b>9</b>	<b>11</b>		
<b>Intended uses</b>	Internal use as non-structural components in humid conditions							

<b>Name and contact address</b>	Marini Indústria De Compensados LTDA Rod. PRT 449 km 2,4 - Industrial Area Palmas, PR - 85.555-000 - Brazil							
<b>Mill identification</b>	MARINI - PALMAS							
<b>Harmonized standard</b>	EN 13986:2004+A1:2015							
<b>AVCP System</b>	4							

<b>Notified Body</b>	<b>CE</b>	Nr 1034 - HFB Engineering GMBH, Leipzig, Germany							
<b>Certificate</b>		<b>No. 1034 - CPR - 1396/2/2022</b>							

<b>Notified Body</b>	<b>UKCA</b>	No. 0836 - BBA British Board of Agrément							
<b>Certificate</b>		<b>UK 0836 - CPR - 22/F6350</b>							

<b>Essential characteristics</b>	<b>Declared performance</b>	<b>Technical Specification</b>
<b>Release of formaldehyde</b>	E1 (phenolic resin bonded)	EN 13986 Annex B Note 2
<b>Bond quality</b>	Class 3	EN 314-1/2 Type testing
<b>Density</b>	540 kg/m <sup>3</sup>	EN 323 Type testing
<b>Reaction to fire</b>	D-s2, d0 / Floring - D <sub>f</sub> -s1	EN 13986 Table 8
<b>Water vapour permeability</b>	Wet - 70 μ / Dry - 200 μ Dry - 200 μ	EN 13986 Table 9
<b>Airborne sound insulation</b>	R = 13 x lg (m <sub>A</sub> ) + 14	EN 13986 part 5.10
<b>Sound absorption coefficient</b>	0,10 / 0,30	EN 13986 Table 10
<b>Thermal conductivity</b>	0,13 W (m.k)	EN 13986 Table 11
<b>Content of pentachlorophenol</b>	< 5 ppm	EN 13986 part 5.18

<b>Dimensional tolerances</b>		<b>Declared performance</b>					<b>Technical Specification</b>			
<b>Length and width</b>		+/- 3.0 mm					EN 324-2			
<b>Squareness</b>		+/- 3.0 mm								
<b>Straightness</b>		+/- 1.5 mm/m								
<b>Thickness</b>		See below per Type					EN 324-1 / EN 315 / EN 12871			
<b>Product Type</b>	9mm	12mm	15mm	18mm	20mm	21mm	22mm	24mm	25mm	30mm
<b>Maximum</b>	9,5	12,6	15,7	18,7	20,8	21,8	22,9	24,9	26	29
<b>Minimum</b>	8,3	11,2	14,2	17,1	19	20	20,9	23,1	23,9	30,9

**100% Pinus**

Essential characteristics		Declared performance				Technical Specification			
Bending properties		See below per Type				EN 310 Type testing			
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending strength (N/mm <sup>2</sup> )	<b>Fk, 0</b>	33	43,1	23	47,7	27,8	50,4	35,4	45,8
	<b>Fk, 90</b>	11	20	15,9	27	17,9	25,3	18	41,1
Type		20mm	21mm	22mm	24mm	25mm	30mm		
Bending strength (N/mm <sup>2</sup> )	<b>Fk, 0</b>	32	21,2	25,8	19,4	23,4	21,5		
	<b>Fk, 90</b>	17,8	14,8	16,9	20,9	23,4	22,4		
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending stiffness (N/mm <sup>2</sup> ) MOE	<b>Fk, 0</b>	3.439	5.039	3.224	4.967	3.633	6.505	4.280	4.721
	<b>Fk, 90</b>	650	1.586	1.240	2.329	1.892	1.962	2.233	3.721
Type		20mm	21mm	22mm	24mm	25mm	30mm		
Bending strength (N/mm <sup>2</sup> )	<b>Fk, 0</b>	4.030	3.099	4.265	2.886	2.358	3.461		
	<b>Fk, 90</b>	1.778	1.482	1.714	3.733	3.385	2.938		

**Combined (Pine & Eucalyptus)**

Essential characteristics		Declared performance				Technical Specification			
Bending properties		See below per Type				EN 310 Type testing			
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending strength (N/mm <sup>2</sup> )	<b>Fk, 0</b>	36,6	52,2	39,4	51,6	32,8	46,8	24,3	48
	<b>Fk, 90</b>	17,8	42,9	21,7	53,0	16,3	43,0	28,5	46
Type		9mm (3 layer)	9mm (5 layer)	12mm (5 layer)	12mm (7 layer)	15mm (5 layer)	15mm (7 layer)	18mm (7 layer)	18mm (9 layer)
Bending stiffness (N/mm <sup>2</sup> ) MOE	<b>Fk, 0</b>	4.485	2.641	4.953	7.596	5.334	6.167	3.171	5.651
	<b>Fk, 90</b>	982	2.811	1.722	4.671	1.824	5.260	3.281	4.030

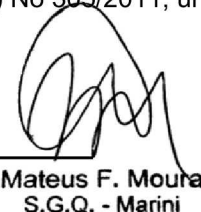
The performance of the product (products) is in conformity with the declared performance.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and behalf of the manufacturer by:

Mateus Moura




Quality technician Signatures



Mateus F. Moura  
S.G.Q. - Marini

Place and date of issue:



Brazil, Palmas Paraná, April 10, 2024

	<b>Declaration of Performance</b>			
	<i>DoP MRP-CE/UKCA-23</i>			

<b>Product identification</b>	<b>PINE PLYWOOD EN 636-2 S</b>
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**Basic panel markings**

<b>Product Types</b>	9mm		12mm		15mm		18mm	
<b>Layers/Plies</b>	3	5	5	7	5	7	7	9
<b>Product Types</b>	20mm	21mm	22mm	24mm	25mm	30mm		
<b>Layers/Plies</b>	7	7	7	9	9	11		

 <b>1034</b>	 <b>UK 0836</b>	<p>CE marking consisting of the logo, identification number of the notified production control certification body</p>
<b>Marply</b>		Name or identification mark of the manufacturer
<b>05</b>	<b>22</b>	Last two digits of the year in which the marking was first affixed
<b>MRP-CE/UKCA-23/CE2+</b>		Reference number of the DoP
<b>EN 13986:2004+A1:2015</b> <b>EN 636-2 S</b> <b>Use as structural components in humid conditions</b>		<p>Number and year of the European Standard</p> <p>Unique identification code of the panel and its intended use</p>
<b>18mm</b> <b>E1</b>		<p>Performances on some of the essential Characteristic</p>
<b>Bond Class 3</b> <b>Structural</b>		

**CE** \_1034\_Marply\_05\_MRP-CE-23/CE2+\_ **UKCA** \_UK 0836\_Marply\_22\_MRP-UKCA-23/CE2+\_  
**EN 13986:2004+A1:2015\_EN 636-2 S\_18 mm\_D-s2,d0\_E1\_Bond\_Class\_3**


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Mateus Moura

Quality technician Signatures

  
**Mateus F. Moura**  
 S.G.Q. - Marini

Place and date of issue:

Brazil, Palmas Paraná, April 10, 2024

	<b>Declaration of Performance</b>		
	<i>DoP MRP-CE/UKCA-23</i>		

Product identification	PINE PLYWOOD EN 636-2Ns
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**Basic panel markings**

Product Types	9mm		12mm		15mm		18mm	
Layers/Plies	3	5	5	7	5	7	7	9

Product Types	20mm	21mm	22mm	24mm	25mm	30mm	
Layers/Plies	7	7	7	9	9	11	

 <b>1034</b>	 <b>UK 0836</b>	CE marking consisting of the logo, identification number of the notified production control certification body
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<b>Marply</b>	Name or identification mark of the manufacturer
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<b>05</b>	<b>22</b>	Last two digits of the year in which the marking was first affixed
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<b>MRP-CE/UKCA-23/CE4</b>	Reference number of the DoP
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<b>EN 13986:2004+A1:2015</b> <b>EN 636-2 NS</b> <b>Use as non-structural components in humid conditions</b>	Number and year of the European Standard  Unique identification code of the panel and its intended use
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<b>18mm</b>  <b>E1</b>	Performances on some of the essential Characteristic
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<b>Bond Class 3</b>
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 \_Marply\_05\_MRP-CE-23/CE4\_
 
 \_UK 0836\_Marply\_22\_MRP-UKCA-23/CE4\_EN
 13986:2004+A1:2015\_EN 636-2 NS\_18 mm\_D-s2,d0\_E1\_Bond\_Class\_3

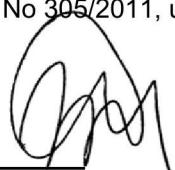
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