

# Grade Specification | Zoom on Maple

## 3 grades available

100% sourced from  
North America



**Regal (2/3)**



**Commercial (3/4)**



**Basic (4/4)**

|                                  | 2                                           | 3                                           | 4                                           |
|----------------------------------|---------------------------------------------|---------------------------------------------|---------------------------------------------|
| <b>Colour variation</b>          | Sligth                                      | Sligth                                      | Sligth                                      |
| <b>Pin knots</b>                 | Max 8                                       | No limit                                    | No limit                                    |
| <b>Sound knots</b>               | Ø < 10 mm<br>Max 8                          | Ø < 15 mm<br>Max 12                         | Ø < 20 mm<br>Max 16                         |
| <b>Open knots</b>                | Not allowed                                 | Ø < 10 mm<br>Max 6                          | Ø < 15 mm<br>Max 8                          |
| <b>Mineral Streaks</b>           | < 15 x 100 mm<br>Max 8                      | < 15 x 150 mm<br>Max 8                      | < 30 x 200 mm<br>Max 8                      |
| <b>Worm tracks</b>               | Slight without limit<br>Scattered dark ones | Slight without limit<br>Scattered dark ones | Slight without limit<br>Scattered dark ones |
| <b>Bird´eye</b>                  | Scattered                                   | No limit<br>Scattered dark ones             | No limit<br>Scattered dark ones             |
| <b>Worm Holes</b>                | Ø < 1 mm<br>Scattered                       | Ø < 10 mm<br>Max 6                          | Ø < 12 mm<br>Max 8                          |
| <b>Bark Pockets</b>              | < 2 x 15 mm<br>Scattered                    | 8 x 60 mm<br>Max 12                         | < 3 x 150 mm<br>Max 12                      |
| <b>Open Joints</b>               | < 2 x 200 mm<br>Max 3<br>Repaired           | < 3 x 250 mm<br>Max 3<br>Repaired           | < 5 x 300 mm<br>Max 8<br>Repaired           |
| <b>Broken Grain or roughness</b> | Not allowed                                 | Slight and scattered                        | < 30% surface area with no material missing |

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Full size veneer pictures [here!](#)



## Quality 2

Regal (2/3)



Full maple rotary-cut veneer from sapwood, with a clean, homogeneous and uniform surface. Defects are minimal, well-repaired or scattered, without compromising the decorative look. Ideal for visible applications requiring high aesthetic value, such as premium furniture and decorative panels.



*Taking into that these photos are for internal use. If shared with clients, they should be informed that the photos are intended to show the natural variability of the wood within the same quality grade, in the batches photographed. The different quality grades have a wide range of admissible defects; consequently, these photos do not imply any guarantee from Garnica that they are representative of other batches. They are simply examples of what might be found in each quality grade.*

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## Quality 3

Commercial (3/4)



Full maple rotary-cut veneer from sapwood, offering a balanced and consistent appearance. Moderate defects and visible repairs are allowed, while keeping an overall good decorative aspect. Recommended for standard furniture, semi-visible panels, or applications where an attractive look is required without maximum selectivity.



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## Quality 4

Basic (4/4)



Full maple rotary-cut veneer from sapwood, with a natural and rustic look. Knots, marks and visible repairs are allowed, with no strict aesthetic limitations. Suitable for internal structures, furniture backs or rustic and industrial-style panels, where functionality and visual character are equally valued.



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## Detailed knots specifications

Pin knots



Sound knots



Barks



Open knots



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## Detailed specifications on mineral/streaks/worm traks/open splits

Mineral/streaks



Worm tracks



Open splits

